



Item	Description	Specification	Qty	Erp code
1	MIG250 main transformer		1	00.5206
2	MAG250 right Cover		1	00.5207
3	MAG250 right top Cover		1	00.5208
4	MAG250 left top Cover		1	00.5209
5	MAG250 Control board	PK-36-A3	1	00.0375
6	MAG250 Power board		1	00.5210
7	MAG250 Inverter board	PN-16-A2	1	00.5211
8	MAG250 Locker support		1	00.5212
9	MIG250 Middle clap board 1		1	00.5213
10	MIG250 Front panel		1	00.5214
11	MIG250 back panel		1	00.5215
12	MIG250 Bottom board	PD-26-A1	1	00.5216
13	Middle clapboard 2		1	00.5217
14	Secondary rectifier board		2	00.5218
15	Diverter		1	00.5188
16	PTCT Board	PH-55-A0	1	00.5219
17	Transformer	JSY-1890	1	00.5220
18	Handle		1	00.5190
19	Heatsink 1		1	00.5221
20	Heatsink 2		1	00.5222
21	Digital display	XL5135-2V	2	00.5193
22	Filter board	PZB-40-A1	1	00.0697
23	Spot feeding button		1	00.5194
24	Reactor		1	00.5223
25	Silicon bridge	S25VB100 10V8-220(103/630V)	3	00.0862
26	Colume		8	00.5224
27	PTCT board		1	00.5197
28	Wire feeder		1	00.5198
29	Spool		1	00.5199
30	Fan(120*38)&Wire	3V2-300 #120/AC220V(Capacitor)	1	00.0642
31	Fan Cover	150	1	00.0929
32	Heater power supply		1	00.5200
33	Potentiometer	2W10K 2V2-400	1	00.0857
34	Potentiometer	2W1K 3X3-250	2	00.0855
35	Knob	400A(black)(99D)φ6.2	3	00.0921
36	Bolt		4	00.5201
37	Thermal switch		1	00.5202
38	Door locker		1	00.5203
39	Protection ring		1	00.5204
40	Protection ring		1	00.5205
41	Earo connector		1	00.0653
42	Cable locker	Self-lock M22(black)	1	00.0665
43	Fasten connector	KDZ-70A(35-70)(black)	1	00.5225
44	Solenid valve	DC24V 3V2-580	1	00.0858
45	Power switch		1	00.5226
46	LED	φ5(green)	1	00.5204
47	LED		1	00.5205

客户代码		制图	kite zhang
文件名称	MIG 250 J04 爆炸图	审核	
图号		批准	
版本号		日期	2013.10.12
CHINAPOWER INTL CO.,LTD.		CREP	